



PDR-1

Panhard Drop Bracket Kit

96-02 4Runner

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Read all of the installation instructions prior to ToyTec Lifts Coil Over installation.
ToyTec Lifts L.L.C. recommends that this be installed by a certified auto technician

1. Park the Vehicle on a level concrete surface.
2. Chock the front wheels to prevent the vehicle movement.
3. Unbolt the Panhard bar from the frame mount.
4. Sand or grind any rust or paint off the outside of the frame mount.



5. Bolt the drop bracket to the frame with the supplied bolt, nut, and washers.
6. Bolt the Panhard bar to the drop bracket. Use the supplied bolt and **not** the stock bolt.
7. Center the axle underneath the vehicle. You can do this by measuring the difference between the frame and the tire on both sides. Make sure to measure in the same spot for both sides.
8. To adjust the axle position, Pivot the drop bracket to either side until the axle is centered.
9. Once the axle is centered, Weld the bracket in place so it cannot pivot side to side.



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10. **RECOMMENDED:** If you plan on doing heavy offroading, it is recommended to add a side brace to the drop bracket. A 2"x8" piece of 1/8 or 3/16 steel plate works well for this.
11. Paint the drop bracket and frame to prevent it from rusting.



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