



## REAR BLOCK KIT INSTALLATION INSTRUCTIONS

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**Read ALL instructions from start to finish prior to installation.**

**ToyTec Lifts LLC recommends professional installation by a certified Auto technician.**

### **INSTRUCTIONS:**

1. Raise the rear of the vehicle, support the frame with jack stands, and remove the rear wheels.
2. With a floor jack, raise the rear axle enough to relieve tension on the shock absorbers and remove them from the rear axle.
3. Disconnect the E-Brake cable via the pins attached to the drum brake levers if equipped.
4. Be certain that the axle is well supported and remove the axle U-bolts, bump stops, and hardware.
5. Lower the rear differential enough to place the blocks in between the axle and the bottom of the leaf spring.
6. Lift up slowly on the differential taking care to align the spring center pin in the center of the block.
7. Install new provided u bolts through the lower plate and install the washers and nuts on all 4.
8. Torque to manufacturers specifications. If you do not have a torque spec 80 ft lbs should be sufficient for this size bolt.
9. Re-install shock absorbers, E-Brake cables, rear wheels, and torque to factory specifications.
10. Lower vehicle and test drive.
11. Re torque all bolts and nuts after 10 miles
12. The picture below shows the rear block installed

