

Toytec Progressive 3 Leaf Add A Leaf installation

Last Revised: (02/05/2021) DM



Toytec Progressive 3 Leaf Add A Leaf installation

#1 With vehicle in the air and properly supported removed tires.

This installation will require you to do one side at a time.

#2 Support the under side of axle with either a transmission jack or floor jack.

#3 Using a 12MM socket remove the lower axle side bracket for your E-Brake cable to help assist in proper clearance while working.

#4 Remove the 2 factory Ubolts using 19MM.

****Please double check to make sure axle is supported before removing Ubolts to ensure the axle doesn't twist or fall out of place.**

#5 Unbolt shock from vehicle to have proper access to the leaf pack itself.

#6 Take 2 large C clamps and clamp on either side of the centering pin to hold pack together while removing the factory centering pin.

#7 After centering pin has been removed, unclamp the C clamps to have access to the leaf pack.

*****If these are being installed on a Tundra, there will be a "secondary" pin on the factory leaf pack that will need to be removed.*****

#8 Slide AAL pack into factory leaf pack, one up from the over load spring and insert the centering pin through whole leaf pack. Use C clamps to crimp down the pack flush before attempting to tighten down the centering pin. Place centering clamp bolts back into their original spot to ensure a proper tight fit.

#9 Re- Install the provided extended length Ubolts and torque to 95 ft/lbs.

***** Take short test drive and re-torque Ubolts *****



Any comments, questions, or concerns please feel free to reach out to our support department Monday- Friday 8AM-5PM mountain time.

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